LCD Replacement Instructions for DTR/DTH/ITR/ITH/ITN 8D and 16D Terminals

Introduction

This procedure provides instructions to replace the LCD for the DTR/DTH/ITR/ITH/ITN 8D and 16D terminals.

Replacing the DTR/DTH/ITR/ITH/ITN 8D and 16D LCD

1. If used, disconnect the AC/DC adapter from power source.

2. Disconnect the line cord/LAN cable from the phone jack.

    > *To prevent possible damage to the DTR/DTH/ITR/ITH/ITN 8D or 16D terminals during removal or installation, disconnect the line cord/LAN cable and the AC/DC adapter from the terminal.*
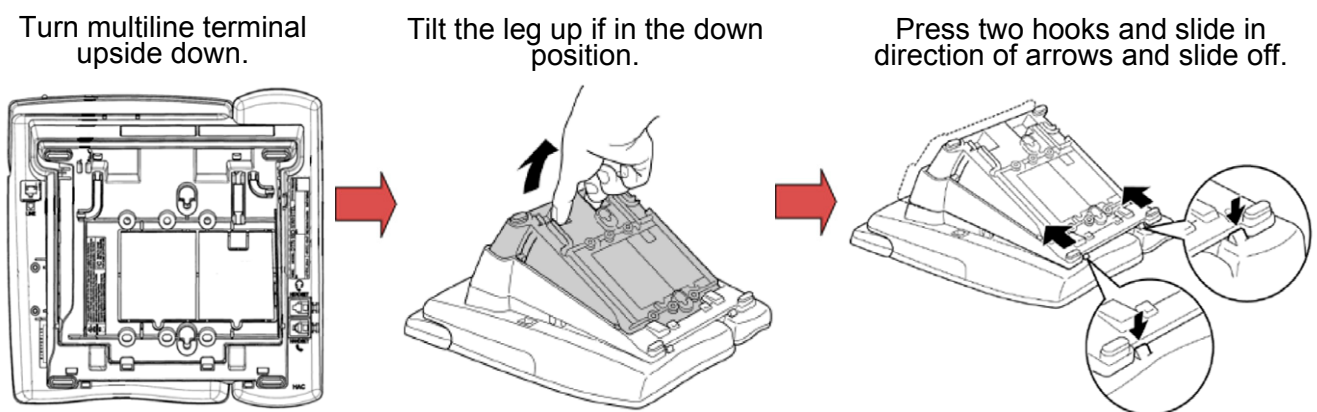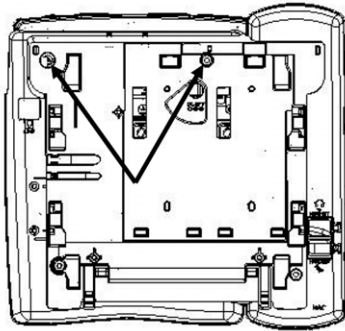
3. Remove the Tilt Leg.

Turn multiline terminal upside down.　　　Tilt the leg up if in the down position.　　　Press two hooks and slide in direction of arrows and slide off.

Figure 1   Removing the Tilt Leg

4.	Remove the LCD module.

Remove two screws from
bottom of terminal.

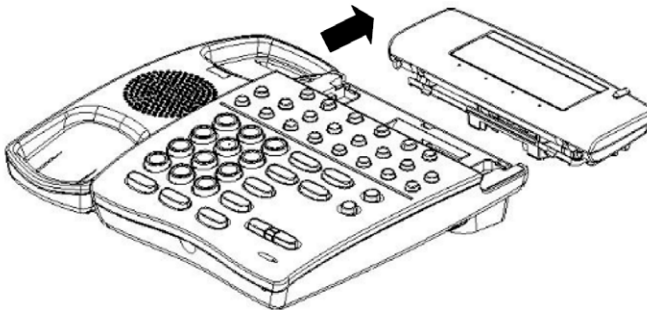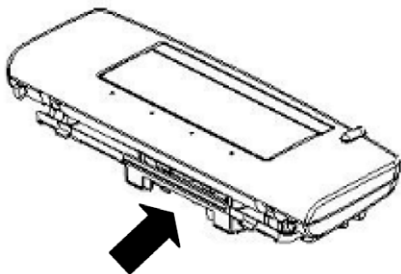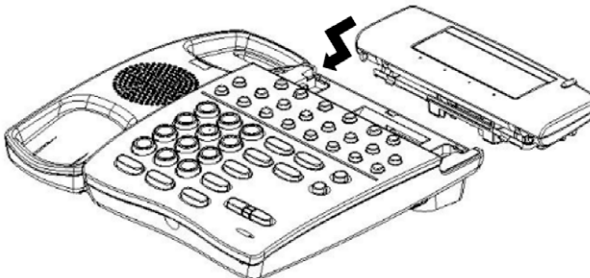Return terminal to upright position. Slide LCD
module out.

Figure 2   Removing the LCD Module

5.	Install the new LCD module.

Check the connector position.

Slide LCD in place ensuring connector aligns
with pins.

Verify there is sufficient clearance
to raise and lower module.

Using the two screws previously
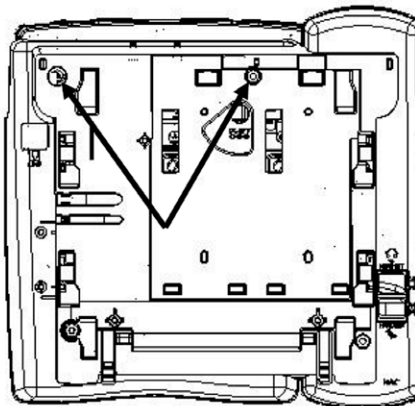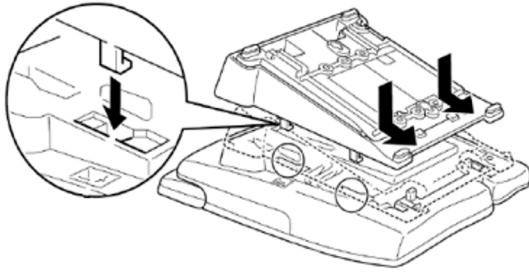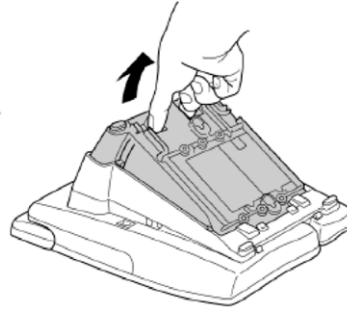removed, secure the LCD module.

Figure 3   Installing New LCD

6.   Install the Tilt Leg.

Slide Tilt Leg in direction of arrows until it clicks in place.

Grasp Tilt Leg and lift.
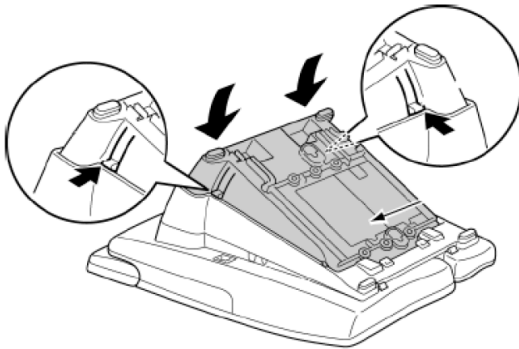
Tilt Leg is secure when it clicks into place.

Figure 4   Installing the Tilt Leg

7.   If required, connect the AC/DC adapter to power source.

8.   Connect the line cord/LAN cable to the phone jack.

9.   Verify display on installed LCD.

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